

MARKED-UP COPY of Substitute Specification

$\beta$ -lactamase Resistant Cephalosporin Ester

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Compounds and Salts of Thereof

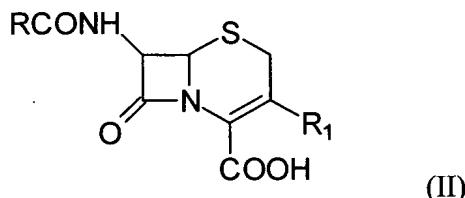
**Field of the Invention**

This invention relates to a series of  $\beta$ -lactamase resistant cephalosporin ester compounds and salts of thereof, as well as their use for preparation of the antibiotics.

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**Background of the Invention**

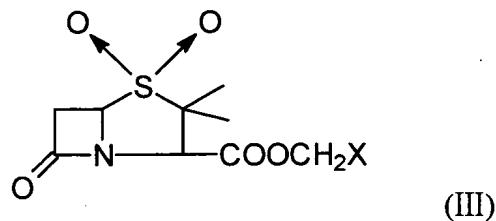
The compounds possessing the following formula (II) are all known semi-synthetic cephalosporin,



15 such as: cefetamet (CAS registration number 65052-63-3); cefuroxime (CAS registration number 55268-75-2); cefradine (CAS registration number 38821-53-3); cefalexin (CAS registration number 15686-71-2); cefaclor (CAS registration number 53994-73-3); and cefadroxil (registration number 50370-12-2). Among them, pivaloyloxymethyl ester of cefetamet (cefetamet pivoxil, CAS registration number 65243-33-6) and 1-(acetoxyl) ethyl ester of cefuroxime (cefuroxime axetil, CAS registration number 64544-07-6) along with another above-mentioned four kinds of cephalosporin are oral antibiotics which have been used in clinic.

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The compound possessing the following formula (III) is:



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Sulbactam (CAS registration number 68373-14-8) halogen methyl ester, which belongs to  $\beta$ -lactamase inhibitor, with strong irreversible inhibition to  $\beta$ -lactamase released by staphylococcus aureus and many other Gram negative bacteria. It manifests extremely strong inhibition to type II, III, IV, V  $\beta$ -lactamase at a concentration of 2 $\mu$ g/ml. If used with penicillin

and cephalosporin antibiotics, it can generate synergistic effects; currently, mixed injections of ampicillin, cefoperazone, cefotaxim, ceftriaxone and sulbactam sodium salt have been used in clinic, which can prevent these antibiotics from losing antibacterial activities due to being hydrolyzed by  $\beta$ -lactamase, reducing minimum inhibitory concentration of these antibiotics to  
5 certain drug resistant bacteria resulting from lactamase production.

It is well known that intravenous administration is time-consuming, and has the potential threats of blood-borne infectious disease such as hepatitis B, C, AIDS etc. For those mild, moderate inflammation patients or sequential therapy of patients after intravenous  
10 anti-inflammation therapy, it is usually sufficient of oral administration, which is not only convenient and safe, but also can save a lot of manpower, material resources and wealth. However, drug resistance is quite common among oral  $\beta$ -lactam antibiotics to lactamase-producing bacteria, thus resulting in poor therapeutic reactions. Therefore,  
15 preparation of oral  $\beta$ -lactamase resistant antibiotics is actually a focus topic in the field of antibiotics manufacture.

At present, bis-esters sultamicillin (CAS registration number 76497-13-7), which is synthesized chemically by the compounds (III) and ampicillin, is an oral antimicrobial being widely used in clinic; it can be hydrolyzed to ampicillin and sulbactam by esterase of intestine walls, thus exerting the same therapeutic effects as the mixed injection of sulbactam and ampicillin. However, there is yet no compound which can chemically synthesize the compounds (III) and cephalosporin and further prepare oral  $\beta$ -lactamase resistant antibiotics.  
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### **Summary of the Invention**

25 The purpose of the present invention is to resolve the above topic, and to provide a  $\beta$ -lactamase resistant cephalosporin ester compound and salts of thereof.

The purpose of the present invention is accomplished by the following technical solution:

30 A  $\beta$ -lactamase resistant cephalosporin ester compound, the characterized in that the structures of the compound are composed by connecting methyl ester residue of sulbactam halomethyl ester with carboxyl residue of semi-synthetic cephalosporin or salts of thereof.

Wherein, salt of the semi-synthetic cephalosporin is inorganic salt or organic alkali salt.  
35

The inorganic salt can be sodium salt, potassium salt, magnesium salt or calcium salt; the organic alkali salt can be triethylamine salt, tributylamine salt, 1,8-diazacyclo[5.4.0]undecane-7-ene salt, dicyclohexyl amine salt or tetrabutylammonium salt.

The semi-synthetic cephalosporin is selected from the group consisting of cefetamet, cefuroxime, cefradine, cefalexin, cefaclor or cefadroxil.

However, this sulbactam halomethyl ester can be sulbactam bromomethyl ester or sulbactam iodomethyl ester.

This invention also provides pharmaceutical salts of the above compound.

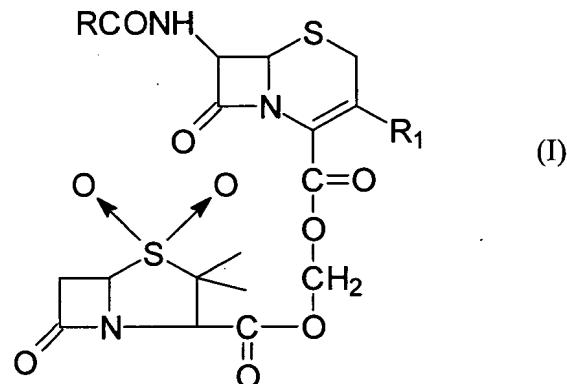
Wherein, this pharmaceutical salt is inorganic salt or organic acid salt.

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This inorganic salt or organic acid salt can be hydrochloride, sulphate, *p*-toluenesulfonate, tartrate, maleate and lactate.

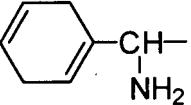
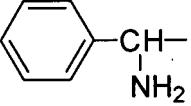
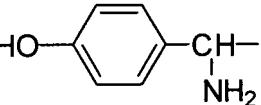
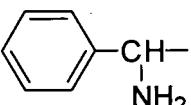
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The compound or pharmaceutical salts thereof according to the invention, characterized in that the compound is represented by the following formula (I):



Wherein, the detailed meanings of R and R<sub>1</sub> are shown in the following table:

Compound (I) code	Compound (II)			
	Serial number	Common name	R	R <sub>1</sub>
YR-1	II-1	cefetamet		—CH <sub>3</sub>
YR-2	II-2	cefuroxime		

YR-3	II - 3	cefradine		—CH <sub>3</sub>
YR-4	II - 4	cefalexin		—CH <sub>3</sub>
YR-5	II - 5	cefadroxil		—CH <sub>3</sub>
YR-6	II - 6	cefaclor		—Cl

Respective chemical names of this series of compounds (I) are listed as follows:

5 YR-1: 5-thia-1-aza-bicyclo [4,2,0] octane-2-ene-2-carboxylic acid, 7-[[2-amino-4-thiazolyl] (methoxy imine) acetyl] amino]-3-methyl-8-oxo-, [[3,3-dimethyl-4,4-dioxy-7-oxo-4-thia-1-aza-bicyclo [3,2,0] heptane-2-group] carbonyloxy] oxy] methyl ester and salt thereof.

10 YR-2: 5-thia-1-aza-bicyclo [4,2,0] octane-2-ene-2-carboxylic acid, 7-[(2-furane (methoxy imine) acetyl) amino]-3-[(amino carbonyloxy) oxy] methyl]-8-oxo-, [[3,3-dimethyl-4,4-dioxy-7-oxo-4-thia-1-aza-bicyclo[3,2,0] heptane-2-group] carbonyloxy] oxy] methyl ester and salt thereof.

15 YR-3: 5-thia-1-aza-bicyclo [4,2,0] octane-2-ene-2-carboxylic acid, 7-[[amino-1,4-cyclohexadiene-1-group-acetyl] amino], 3-methyl-8-oxo-, [[3,3-dimethyl-4,4-dioxy-7-oxo-4-thia-1-aza-bicyclo [3,2,0] heptane-2-group] carbonyloxy] oxy] methyl ester and salt thereof.

YR-4: 5-thia-1-aza-bicyclo [4,2,0] octane-2-ene-2-carboxylic acid, 7-[[amino phenylacetyl] amino], 3-methyl-8-oxo-, [[3,3-dimethyl-4,4-dioxy-7-oxo-4-thia-1-aza-bicyclo [3,2,0] heptane-2-group] carbonyloxy] oxy] methyl ester and salt thereof.

hydroxyphenyl)-acetyl] amino]-8-oxo-, [[3,3-dimethyl-4,4-dioxy-7-oxo-4-thia-1-aza-bicyclo [3,2,0] heptane-2-group] carbonyloxy] oxy] methyl ester and salt thereof.

YR-6: 5-thia-1-aza-bicyclo [4,2,0] octane-2-ene-2-carboxylic acid, 7-[[amino phenylacetyl] amino], 3-cl-8-oxo-, [[3,3-dimethyl-4,4-dioxy-7-oxo-4-thia-1-aza-bicyclo [3,2,0] heptane-2-group] carbonyloxy] oxy] methyl ester and salt thereof.

The compounds and salts thereof according to the invention have the same intravital metabolic characteristic as that of sultamicillin; they can be hydrolyzed to cephalosporin and subbactam by esterase of intestine walls after being administered orally, and the intravital synergistic effect can compensate the disadvantage of these cephalosporins being hydrolyzed by  $\beta$ -lactamase which is released by certain bacteria, thus reducing minimum inhibitory concentration to those certain drug resistant bacteria resulting from lactamase production to the sensitive range.

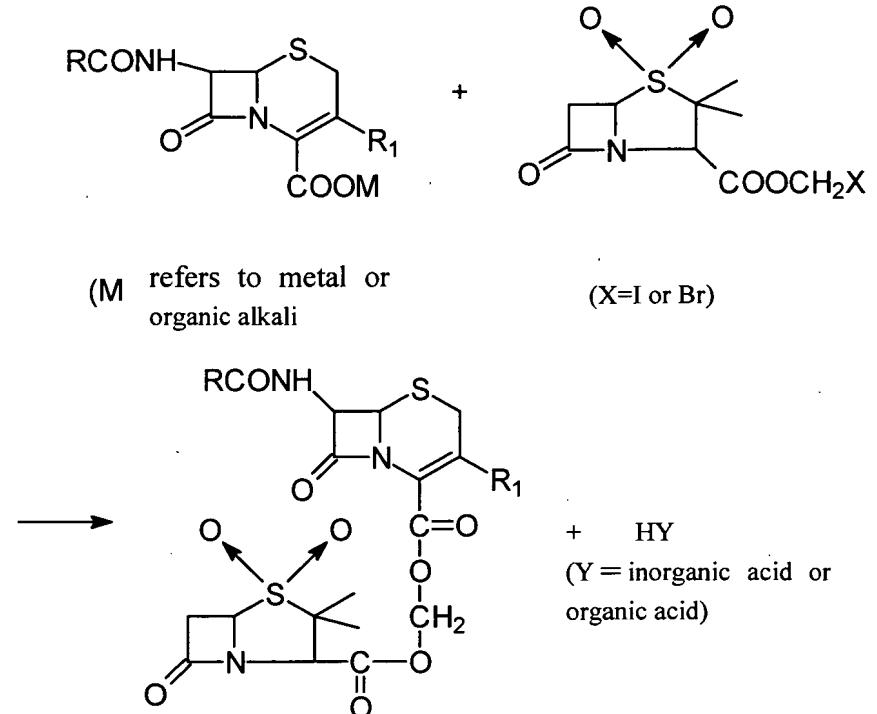
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They can be synthesized by the compounds (II) and compound (III) through esterification reaction. The compounds (II) are cephalosporin antibiotics widely used in clinic, while the compound (III) can be synthesized according to the methods in 1984 <USP4,444,686> (Vytautas J.Jasys etc) and < pharmaceutical industry, 1985, 16 (8), 346-9> (Jiang Naicai etc).

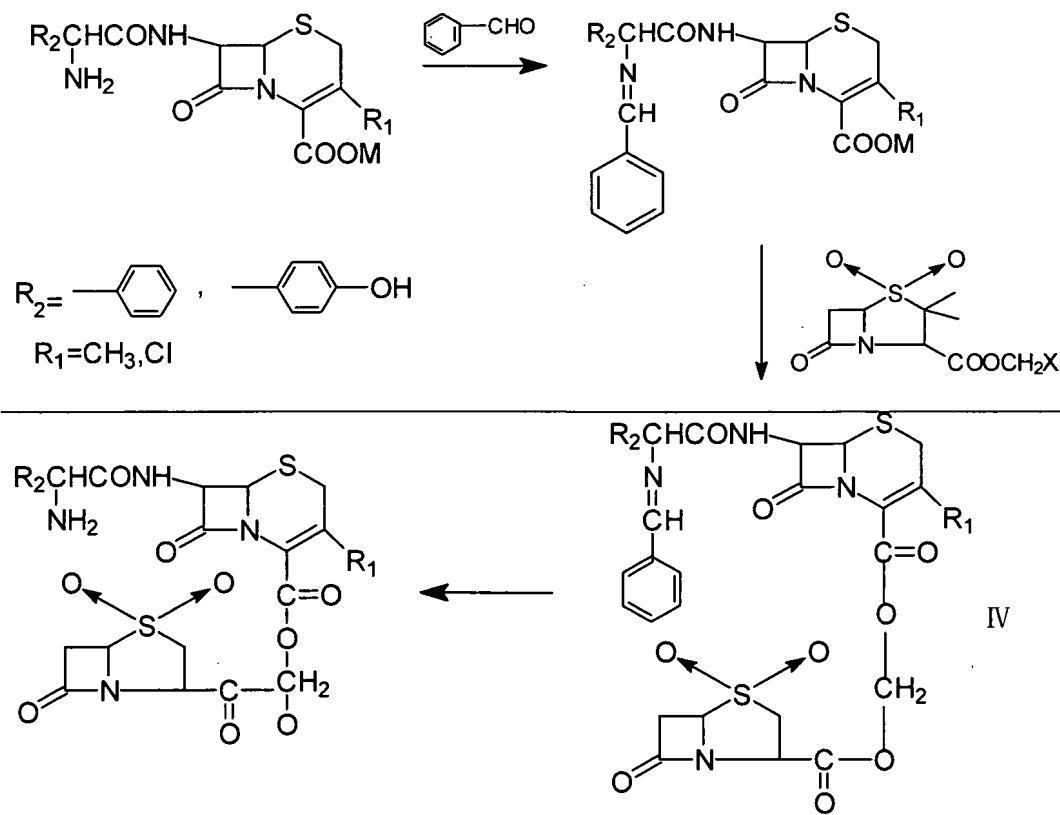
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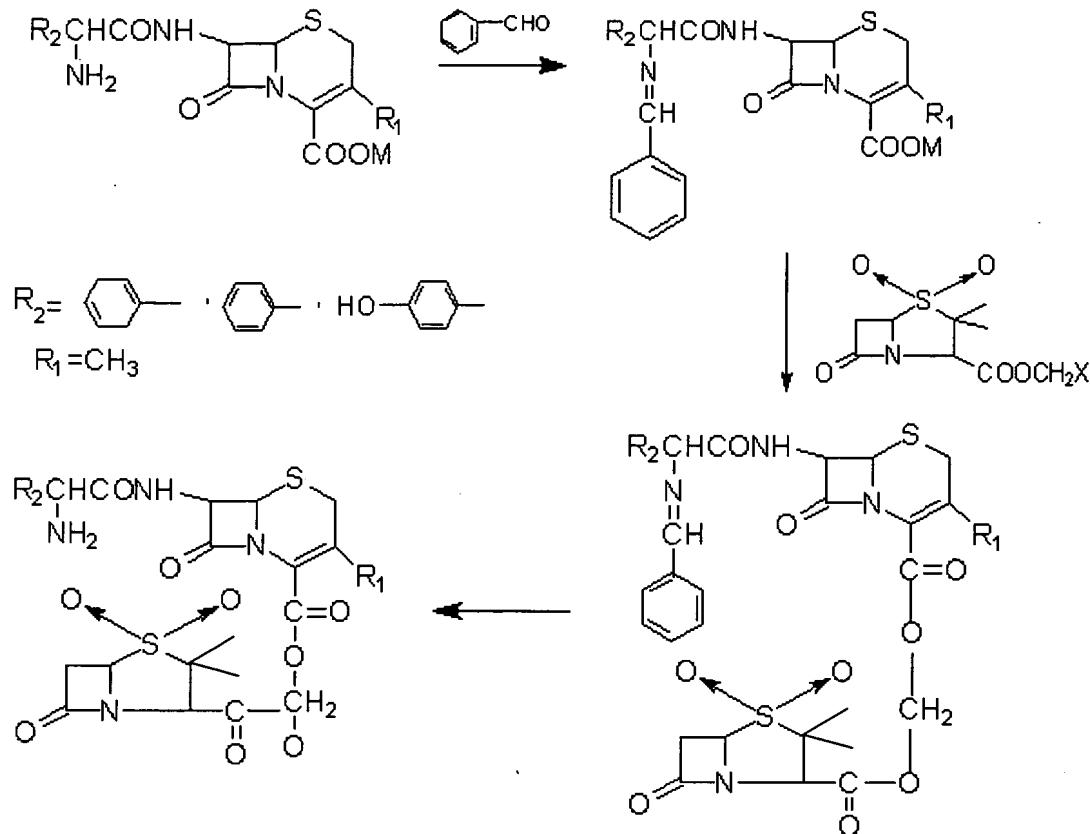
The compounds according to the invention can be synthesized by two distinct methods:

Method 1 (applicable to the synthesis of YR1-6)



## Method 2 (applicable to the synthesis of YR3-6)





### Method 1:

Salt of the compounds (II) such as sodium salt, potassium salt, magnesium salt, calcium salt, triethylamine salt, tributylamine salt, 1,8-diazacyclo [5,4,0] undecane-7-ene (DBU) salt, dicyclohexyl amine salt and tetrabutylammonium salt should be utilized when synthesizing the compounds (I) through method 1. The following examples introduce sodium salt, potassium salt, tributylamine salt and DBU salt of the compounds (II).

When synthesizing the compounds (I), the molar ratio of the compounds (II) and (III) can be from 1:0.9 to 1:1.5, and especially from 1:0.98 to 1:1. The reaction between the compounds (II) and (III) can occur at -15°C to 30°C, and the reaction time generally varies from 30 minutes to 15 hours; adding 18 crownether-6, 16 crownether-4, 12 crownether-2, tetrabutyl ammonium hydrogen sulfate, tetrabutyl ammonium bromide during the process can promote the reaction.

15

Reaction solvent can be selected from the following substances: alkylogen such as dichloromethane, chloroform, dichloroethane etc; ketone such as acetone, cyclobutanone, cyclohexanone, methyl isobutyl ketone etc; polar aprotic solvent such as

5      acetdimethylamidedimethyl acetamide, dimethylformamide, dimethyl sulfoxide etc. The following examples introduce the reaction method using acetdimethylamidedimethyl acetamide and dimethylformamide as solvent. The compounds and salts thereof according to the invention can be used to prepare oral antimicrobials, and the compounds according to the invention can be used to prepare a lot of inorganic salts and organic acid salts, such as hydrochloride, sulphate, *p*-toluenesulfonate, tartrate, maleate and lactate. The following examples introduce the preparation methods of *p*-toluenesulfonate and hydrochloride of the compounds according to the invention.

10     Method 2:

Method 2 is applicable to synthesize YR3-6, characterized in that the compounds (II) will react with benzaldehyde in the polar aprotic solvent such as dimethylformamide, acetdimethylamidedimethyl acetamide or in the low-grade alcohol such as methanol, alcohol, protecting  $\alpha$ -amino on the lateral chain and forming Schiff bases, then synthesize intermediate 15 compounds (IV) through method 1, and finally, react with Grignard reagent to remove protecting group to produce the compounds I (YR3-6) and salts thereof.

#### Detailed Description of the Invention

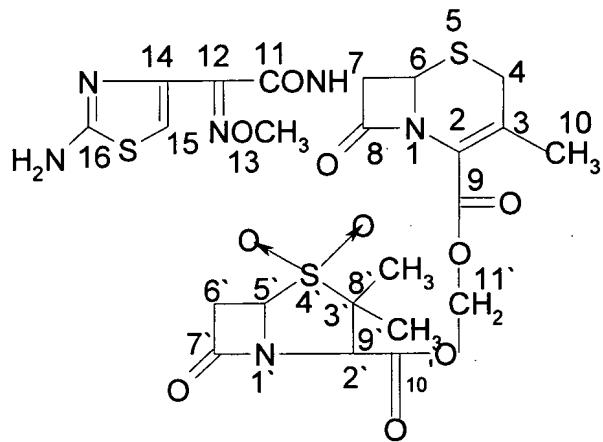
##### Example 1:

20     The potassium salt of compound (II-1) 11.0g (0.025mol) was suspended in 100ml of acetdimethyl-lamide, stirred evenly, added 0.5g of 18 crownether-6 to fully dissove, then cooled the solution to 0°C, added 9.4g (0.025mol) of the compound (III) (X=I), stirred for 30 minutes at 0°C, and controlled the reaction using thin-layer chromatography\*. When the material spot disappeared, added 200ml of acetic ether and 200ml of water into the reaction solution, stirred thoroughly and delaminated, separated out water layer, extracted using 200ml of acetic ether, sequentially washed combined acetic ether layer with the mixture of 150ml water plus 5ml NaHCO<sub>3</sub> saturated aqueous solution and NaCl saturated aqueous solution, then decolored and dehydrated with activated carbon and magnesium sulfate anhydrous. Added 200ml of isopropanol into oily substances acquired after decompressing and evaporating acetic ether, 25     stirred at room temperature for 1 hour, white precipitate was separated out, then filtered and washed the filter cake with small quantity of isopropanol, dried at room temperature in vacuo, got 12.9g of white compound YR-1, 80% yield. High Pressure Liquid Chromatography showed that the purity was 98.5%.

35     \*Silica gel plate HSGF254, developing agent isopropanol: ethyl acetate (2:1)

Compound (YR-1) R<sub>f</sub>=0.8

The compound (I) was confirmed by IR and <sup>1</sup>H NMR



5 IR (KBr disc)

absorption peak (cm <sup>-1</sup> )	intensity	group
3454.53	Broad s	-NH <sub>2</sub>
1784.53	Broad s	β-lactam
1734.4	Broad s	-COOR
1677.3	s	-CONH-
1623.31	s	-C=C-
1536.83	s	-C=N-
1320.76, 1120.38	s	-C-O-C-

<sup>1</sup>H NMR(DMSO d<sub>6</sub>)

chemical shift (v)	genre
9.6004(d,1H, J=8.4 Hz)	-CONH
7.2335(broad s,2H)	-NH <sub>2</sub>
6.7512(s,1H)	C <sub>15</sub> -H
5.9545(Abq , 2H, J=6Hz)	C <sub>11'</sub> -H
5.7445(dd, 1H, J=5Hz, 8Hz)	C <sub>7</sub> -H
5.1903(m, 1H)	C <sub>5'</sub> -H
5.1518(d,1H,J=5 Hz)	C <sub>6</sub> -H
4.5297(s,1H)	C <sub>2</sub> -H

3.8352(s,3H)	C <sub>13</sub> -H
3.6755(m,2H)	C <sub>6'</sub> -H
3.6238,3.4619(ABq,2H,J=18.5Hz)	C <sub>4</sub> -H
2.1007(s,3H)	C <sub>10</sub> -H
1.4820(s,3H)	C <sub>8</sub> 或 <u>C<sub>9</sub></u> -H
1.3765(s,3H)	C <sub>8</sub> 或 <u>C<sub>9</sub></u> -H

Example 2:

Dissolved 4.6g (0.03mol) of DBU in 200ml of dimethylformamide, stirred and cooled to 0°C, added 13.1g (0.03 mol) of the compound (II-1) and 11.2g (0.03mol) of the compound (III) 5 (X=I), reacted at below 0°C for 30 minutes, trailed the reaction by thin-layer chromatography until the material spot disappeared. After the reaction finished, handled the reaction solution with the same method mentioned in example 1 and got 15.4g of the compound YR-1, 80% yield. High Pressure Liquid Chromatography showed that the purity was 98.2%. The analytic results of IR and <sup>1</sup>H NMR of the product was identical with those of example1.

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Example 3:

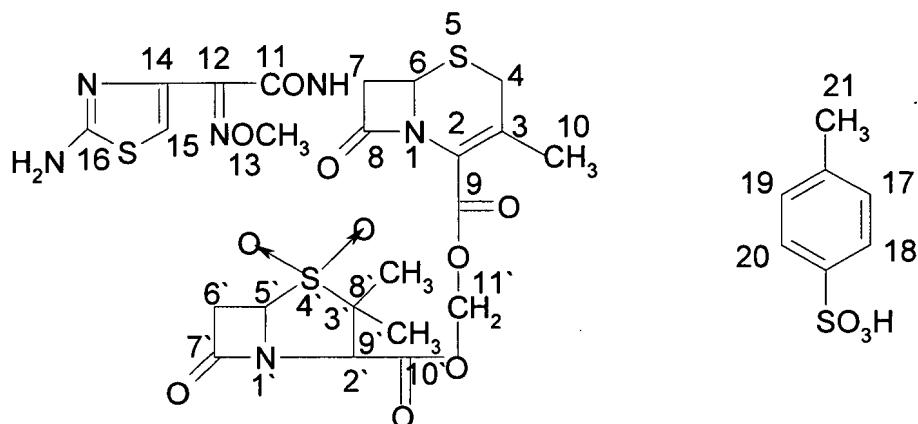
The potassium salt of compound (II-1) 11.0g (0.025mol) was suspended in 150ml of acetdimethylamidedimethyl acetamide, stirred and controlled at 20 °C~25 °C, added 2.1g (0.006mol) of tetrabutyl ammonium hydrogen sulfate and 9.4g (0.025mol) of the compound 15 (III) (X=I), reacted at the same temperature for 4~6hours, and trailed the reaction by thin-layer chromatography until the material spot disappeared. After the reaction finished, handled the reaction solution with the same method mentioned in example 1 and got 13.7g of the compound YR-1, 85% yield. High Pressure Liquid Chromatography showed that the purity was 98.7%. The analytic results of IR and <sup>1</sup>H NMR of the product were identical with those of 20 example1.

Example 4:

Stirred 6.45g (0.01mol) of the compound (YR-1) (got from example 2) at room temperature, dissolved in 65ml of acetic ether, added 2.1g (0.012mol) of *p*-toluenesulfonic acid and stirred 25 until solids were separate out, continued stirring for another 3 hours, filtrated, washed the solids with small quantity of acetic ether, dried in vacuo and got 7.2g white *p*-toluenesulfonate of the compound (YR-1), 88% yield. High Pressure Liquid Chromatography showed that the

purity was 98.5%.

*P*-toluenesulfonate of the compound (YR-1) was confirmed by IR and  $^1\text{H}$  NMR



#### IR (KBr disc)

absorption peak $\text{cm}^{-1}$	intensity	group
3456	Broad s	$-\text{NH}_2$
1784.96	Broad s	$\beta$ -lactam
1675.89	s	1675.89
1638.61	s	$-\text{C}=\text{C}-$
1541.32	s	$-\text{C}=\text{N}-$
1321.64, 1121.9	s	$-\text{C}-\text{O}-\text{C}-$

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#### $^1\text{H}$ NMR ( $\text{DMSO d}_6$ )

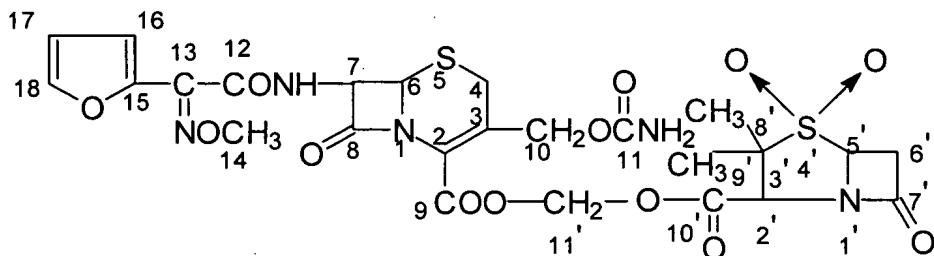
chemical shift ( $\delta$ )	genre	
7.7107 (d,2H, $J=8\text{Hz}$ )	$\text{C}_{18}-\text{H}$	$\text{C}_{20}-\text{H}$
7.2326 (d,2H, $J=8\text{Hz}$ )	$\text{C}_{17}-\text{H}$	$\text{C}_{19}-\text{H}$
7.1304 (s,1H)	$\text{C}_{15}-\text{H}$	
5.9820 (s,1H)	$\text{C}_{11'}-\text{H}$	
5.7992 (d,1H, $J=5\text{Hz}$ )	$\text{C}_7-\text{H}$	
5.1806 (d,1H, $J=5\text{Hz}$ )	$\text{C}_6-\text{H}$	
4.9075 (m,1H)	$\text{C}_{5'}-\text{H}$	
4.4946 (s,1H)	$\text{C}_2-\text{H}$	
4.0783 (s,3H)	$\text{C}_{13}-\text{H}$	
3.9187 (m, 1H)	$\text{C}_{6'}-\text{H}$	
3.5824 (m, 1H)	$\text{C}_6-\text{H}$	

3.6568,3.4267 (ABq,2H,J=18Hz)	C <sub>4</sub> —H
2.3703 (s,3H )	C <sub>21</sub> —H
2.1841 (s,3H)	C <sub>10</sub> —H
1.5688 (s,3H)	C <sub>8</sub> 或C <sub>9</sub> —H
1.4591 (s,3H)	C <sub>8</sub> 或C <sub>9</sub> —H

Example 5:

The sodium salt of compound (II-2) 9.1g (0.025mol) was suspended in 100ml of acetdimethylamidedimethyl acetamide, stirred and added 0.5g of 18 crownether-6, cooled the  
 5 mixture to -15°C, added 9.4g (0.025mol) of the compound (III) (X=I), and then stirred 3hours.  
 After the reaction finished, added 200ml of acetic ether and 200ml of water into the reaction  
 solution, stirred thoroughly for 1 minutes and standed still to delaminate, seperated out acetic  
 ether layer, and extracted water layer using 200ml of acetic ether, combined organic phase,  
 sequentially washed with 150ml of diluted NaHCO<sub>3</sub> aqueous solution, 150ml of water and  
 10 100ml of saturated sodium chloride solution, and then decolored with activated carbon and  
 dehydrated with magnesium sulfate anhydrous. Oily substances were acquired after  
 decompressing and evaporating acetic ether, stirred these oily substances in 200ml of  
 isopropanol for 30 minutes, filtrated, washed with small quantity of isopropanol, dried and got  
 12.5g of white solid of the compound YR-2, 85% yield. High Pressure Liquid Chromatography  
 15 showed that the purity was 97.8%.

The compound YR-2 was confirmed by IR and <sup>1</sup>H NMR



20 IR (KBr disc)

absorption peak cm <sup>-1</sup>	intensity	group
3485.34, 3376.65	Broad m	$\text{---C}(=\text{O})\text{---NH}_2$

1790.33	Broad s	$\beta$ -lactam
1737.4	s	-COOR
1683.66	s	-CONH-
1599.48	m	-C=C-
1537.01	m	-C=N-
1324.65, 1120.67	s	-C-O-C-

<sup>1</sup>H NMR (DMSO d<sub>6</sub>)

chemical shift ( v )	genre
9.8037 (d,1H,J=8Hz)	CONH
7.8390 (broad s,1H)	C <sub>18</sub> -H
6.6938 (d,1H,J=3Hz)	C <sub>16</sub> -H
6.6364 (broad s,1H)	C <sub>17</sub> -H
6.5—6.8 (broad s,2H)	$\text{---OC}\begin{matrix} \text{O} \\ \parallel \end{matrix}\text{NH}_2$
6.0299, 5.9129 (ABq,2H,J=6Hz)	C <sub>11'</sub> -H
5.8576 (dd,1H,J=5Hz,8 Hz)	C <sub>7</sub> -H
5.2520 (1H,J=5Hz)	C <sub>6</sub> -H
5.1829 (m,1H)	C <sub>5'</sub> -H
4.8770, 4.6316 (ABq,2H,J=13Hz)	C <sub>10</sub> -H
4.5329 (s,1H)	C <sub>2'</sub> -H
3.8912 (s,3H)	C <sub>14</sub> -H
3.6821 (m,2H)	C <sub>6'</sub> -H
3.5571, 3.2685 (ABq,2H,J=18Hz)	C <sub>4</sub> -H
1.4874 (s,3H)	C <sub>8'</sub> 或 C <sub>9'</sub> methyl H
1.3843 (s,3H)	C <sub>8'</sub> 或 C <sub>9'</sub> methyl H

Example 6:

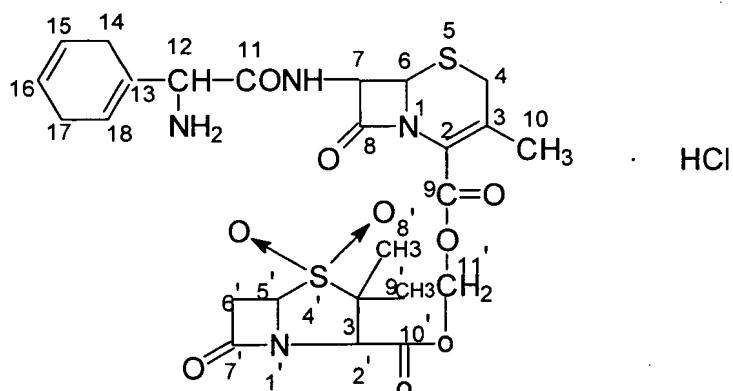
5 | Added 5.6g (0.03mol) of tributylamine into 200ml of acetdimethylaminedimethyl acetamide, stirred evenly and added 8.6g (0.025mol) of the compound (II-2), controlled at 20°C and stirred to dissolve thoroughly, cooled to -15°C, added 9.4g (0.025mol) of the compound (III) (X=I), and stirred at -15°C for 2 hours. Then, manipulated the rest steps according to the protocols used in example 5, and got 12.1g of YR-2, 82% yield. High Pressure Liquid

Chromatography showed that the purity was 98.2%. The analytic results of IR and  $^1\text{H}$  NMR of the product were identical with those of example 5.

**Example 7:**

5     Added 3.6g (0.01mol) of the compound (II-3) into 36.5ml of acetyl dimethyl amide dimethyl acetamide, stirred and cooled to -10°C, added dropwisely 1.53g (0.01mol) of DBU to form solution, added 3.25 (0.01mol) of the compound (III) (X=Br), stirred and reacted for 12hours, added 100ml of acetic ether, 30ml of 3% NaHCO<sub>3</sub> solution and 50ml of 15% NaCl aqueous solution into the reaction solution, stirred for 10 minutes and standed still, separated out  
10    organic layer, washed with 50ml of 15% NaCl aqueous solution twice, decolored with activated carbon and dehydrated with magnesium sulfate anhydrous. Cooled to 0°C and influxed with dry HCl gas to adjust pH to 2.5. At this momenmt, lots of solids were separated out, filtrated and washed with acetic ether three times, dried in vacuo and got 1.05g of hydrochloride of the compound YR-3. High Pressure Liquid Chromatography showed that the  
15    purity was 97%.

The hydrochloride of the compound YR-3 was confirmed by IR and  $^1\text{H}$  NMR.



IR (KBr disc)

absorption peak ( $\text{cm}^{-1}$ )	intensity	group
3450, 3250, 2900	Broad m	-NH <sub>2</sub> , -NH
1784.3	Broad s	$\beta$ -lactam and ester overlap
1697.12	m	-CONH-
1321.81, 1156.16	s	-C-O-C-

chemical shift ( $\delta$ )	genre
9.4450 (d,1H,J=8Hz)	-CONH
8.4907 (broad s,3H)	-NH <sub>3</sub> <sup>+</sup>
6.0133,5.9093 (ABq,2H,J=6Hz)	C <sub>11</sub> -H
5.9599 (broad s,1H)	C <sub>14</sub> -H
5.7245 (dd,1H,J=8 Hz)	C <sub>7</sub> -H
5.6799 (m,2H)	C <sub>16</sub> -H, C <sub>17</sub> -H
5.1979 (dd,1H,J=4.6 Hz,1.6 Hz)	C <sub>5</sub> -H
5.1418 (d,1H,J=4.6Hz)	C <sub>6</sub> -H
4.5294 (s,1H)	C <sub>2</sub> -H
4.3972 (broad s,1H)	C <sub>12</sub> -H
3.7418,3.6256 (m,2H)	C <sub>6</sub> -H
3.4201,3.3014 (ABq,2H,J=16Hz)	C <sub>4</sub> -H
2.7197,2.5033 (m,4H)	C <sub>15</sub> -H,C <sub>18</sub> -H
2.0550 (s,3H)	C <sub>10</sub> -H
1.4807 (s,3H)	C <sub>8</sub> -H 或 C <sub>9</sub> -H
1.3738 (s,3H)	C <sub>8</sub> -H 或 C <sub>9</sub> -H

Example 8:

Added 3.6g (0.01mol) of the compound (II-3) into 36.5ml of acetdimethylamidedimethyl acetamide, stirred and cooled to -10°C, added dropwisely 1.53g (0.01mol) of DBU to form clarifying solution, added 3.36 (0.009mol) of the compound (III) (X=I), stirred and reacted for 12hours, added 100ml of acetic ether and 150ml of pH1 HCl solution, stirred and delaminated, added 100ml of acetic ether into water layer, adjusted pH to 7.5 using saturated NaHCO<sub>3</sub> solution, delaminated, washed organic layer with 50ml mixture of 3% NaHCO<sub>3</sub> and 15% NaCl three times, decolored organic layer with activated carbon and dehydrated with magnesium sulfate anhydrous. Filtrated, cooled to 0°C and influxed with dry HCl gas to adjust pH to 2.5. At this momenmt, lots of solids were separated out, filtrated, and washed the solids with acetic ether three times, dried in vacuo and got 0.9g of hydrochloride of the compound YR-3. High Pressure Liquid Chromatography showed that the purity was 94.5%. The analytic results of IR and <sup>1</sup>H NMR of the product were identical with those of example 7.

Example 9:

Added 3.6g (0.01mol) of the compound (II-3) into 36.5ml of acetdimethylamidedimethyl acetamide, stirred and cooled to -10°C, added dropwisely 1.53g (0.01mol) of DBU to form clarifying solution, added 5.6g (0.015mol) of the compound (III) (X=I), stirred and reacted for 12hours, added 100ml of acetic ether and 150ml of pH1 HCl solution, stirred and delaminated, 5 added 100ml of acetic ether into water layer, adjusted pH to 7.5 using saturated NaHCO<sub>3</sub> solution, delaminated, washed organic layer with 50ml mixture of 3% NaHCO<sub>3</sub> solution and 15% NaCl three times, decolored organic layer with activated carbon and dehydrated with magnesium sulfate anhydrous. Filtrated, cooled to 0°C, and influxed with dry HCl gas to adjust pH to 2.5. At this momenmt, lots of solids were separated out, washed the solids with acetic 10 ether three times, dried in vacuo and got 0.95g of hydrochloride of the compound YR-3. High Pressure Liquid Chromatography showed that the purity was 95.5%. The analytic results of IR and <sup>1</sup>H NMR of the product were identical with those of example7.

Example10:

15 Manipulated according to example 7, substituted DBU with 0.01mol of dicyclohexyl amine, substituted bromomethyl ester with 0.01mol of the compound (III) (X=I), the reaction time was 1.5hours, got 1.15g of hydrochloride of YR-3. High Pressure Liquid Chromatography showed that the purity was 96%. The analytic results of IR and <sup>1</sup>H NMR of the product were identical with those of example 7.

20

Example 11:

Added 3.72g (0.01mol) of sodium salt of the compound (II-3) into 40ml of acetdimethylamidedimethyl acetamide, stirred and cooled to 0°C, added 1.062g (0.01mol) of benzaldehyde and reacted for 10 hours at 0°C, cooled the reaction solution to -20°C, added 25 3.73g (0.01mol) of the compound (III) (X=I), stirred and reacted for 3 hours, added 110ml of dichloromethane, 50ml of 3% NaHCO<sub>3</sub> solution and 50ml of 15% NaCl aqueous solution, stirred for 10 minutes and standed still to delaminate, seperated out organic phase, washed with 100ml of pH7.5 phosphate buffer twice and with 100ml of saturated NaCl aqueous solution twice, decolored organic phase with activated carbon and dehydrated with magnesium sulfate twice, concentrated in vacuo and got oily substances, then added 50ml of aether and 30 anhydrous. Concentrated in vacuo and got oily substances, then added 50ml of aether and

stirred to form 6.12g white crystal of the compound IV

(R<sub>1</sub>=-CH<sub>3</sub>; R<sub>2</sub>= ).

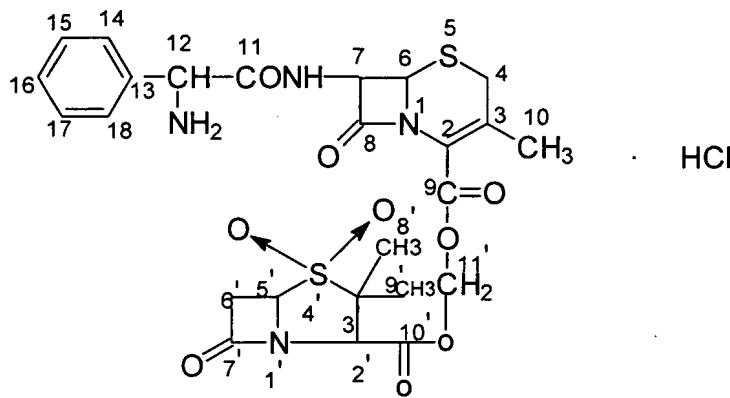


Dissolved 2.1g of *p*-toluenesulfonic acid and 2.1g of Grignard reagent in 10ml of methanol, added 4.78g (0.01mol) of the above product into this solution at room temperature, stirred for 30 minutes, decompressed and evaporated methanol, added 30ml of dichloromethane and 30ml of pH 7.5 phosphate buffer into the residues, stirred for 10 minutes and stood still to delaminate, separated water layer, steamed with 25ml of dichloromethane three times. Washed the combined organic layer with saturated NaCl aqueous solution twice, removed the water layer, dried the organic phase with sodium sulphate anhydrous, cooled to 0°C and influxed with dry HCl gas to adjust pH to 2.0, filtrated and collected solids, washed with small quantity of dichloromethane three times, dried in vacuo and got 3.8g of hydrochloride of YR-3. High Pressure Liquid Chromatography showed that the purity was 96.5%. The analytic results of IR and <sup>1</sup>H NMR of the product were identical with those of example 7.

Example12:

Added 3.65g (0.01mol) of the compound (II-4) into 42ml of acetdimethylamidedimethyl acetamide, stirred and cooled to -15°C, added dropwisely 1.53g (0.01mol) of DBU, stirred for 30 minutes, added 3.25g (0.01mol) of the compound (III) (X=Br) at the same temperature, stirred and reacted for 13 hours, added 100ml of dichloromethane and 100ml of pH7.5 phosphate buffer, stirred for 10 minutes and stood still to delaminate, sequentially washed the organic phase with 50ml of pH7.5 phosphate buffer twice and saturated NaCl aqueous solution twice, then decolored with activated carbon, and dehydrated with magnesium sulfate anhydrous. Cooled to 0°C and influxed with dry HCl gas to adjust pH to 2.0, filtrated and collected solids, washed with dichloromethane three times, dried in vacuo and got 1.8g of hydrochloride of YR-4. High Pressure Liquid Chromatography showed that the purity was 97.2 %.

The structure of hydrochloride of the compound YR-4 was confirmed by IR and <sup>1</sup>H NMR.



IR (KBr disc)

absorption peak ( $\text{cm}^{-1}$ )	intensity	group
3450, 3250, 2930.55	Broad m	$-\text{NH}_2, -\text{NH}$
1784.63	Broad s	$\beta$ -lactam and ester overlap
1697.07	m	$-\text{CONH}-$
1321.36, 1156.95	s	$-\text{C-O-C-}$

$^1\text{H}$  NMR (DMSO-d<sub>6</sub>)

chemical shift ( $\delta$ )	genre
9.5752 (d,1H,J=8Hz)	$-\text{CONH-}$
8.8117 (s,3H)	$\text{NH}_3^+$
7.5479 – 7.4162 (m,5H)	$\text{C}_{14, 15, 16, 17, 18}-\text{H}$
6.0003, 5.8978 (ABq,2H,J=6Hz)	$\text{C}_{11'}-\text{H}$
5.7593 (dd,1H,J=8 Hz)	$\text{C}_7-\text{H}$
5.1956 (dd,1H,J=4.5 Hz,1.5 Hz)	$\text{C}_{5'}-\text{H}$
5.0472 (s,1H)	$\text{C}_{12}-\text{H}$
5.0394 (d,1H,J=4.7Hz)	$\text{C}_6-\text{H}$
4.5245 (s,1H)	$\text{C}_{2'}-\text{H}$
3.7049 (dd,1H,J=15 Hz,4.5Hz)	$\text{C}_{6'}-\text{H}$
3.3689 (dd,1H,J=15 Hz,1.5Hz)	$\text{C}_6-\text{H}$
3.5419, 3.2743 (ABq,2H,J=18Hz)	$\text{C}_4-\text{H}$
2.0154 (s,3H)	$\text{C}_{10}-\text{H}$
1.4477 (s,3H)	$\text{C}_8 \text{ 或 } \text{C}_9-\text{H}$
1.3674 (s,3H)	$\text{C}_8 \text{ 或 } \text{C}_9-\text{H}$

Example 13:

Added 4.03g (0.01mol) of potassium salt of the compound (II-4) into 50ml of acetdimethylamidedimethyl acetamide, stirred and cooled to 0°C, added 1.062g (0.01mol) of benzaldehyde and reacted for 8hours at 0°C~5°C, cooled the reaction solution to -15°C, added 5 3.73g (0.01mol) of the compound (III) (X=I), stirred and reacted for 2 hours. The other reaction steps were performed according to example 9, got 6.05g of white crystal of

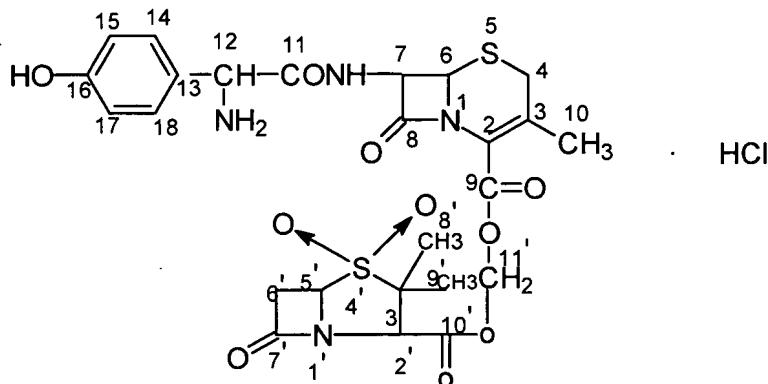
intermediate product-compound (IV)—  
(R<sub>1</sub>=-CH<sub>3</sub>; R<sub>2</sub>=-C<sub>6</sub>H<sub>5</sub>)  
, and finally got 3.65g of hydrochloride of YR-4. The analytic results of IR and <sup>1</sup>H NMR of the product were identical with those of example 10.

10

Example14:

3.65g (0.01mol) of the compound (II-5) was suspended in 37ml of dimethylformamide, cooled it to -20°C, added 1.51g (0.01mol) of DBU and stirred to dissolve, added 3.73 (0.01mol) of the compound (III) (X=I), stirred for 30minutes, added 37ml of acetic ether and 80ml of aqueous 15 solution consisting of 15% NaCl and 5% NaHCO<sub>3</sub>, stirred for 10 minutes and delaminated, separated organic layer and washed with the above aqueous solution consisting of 15% NaCl and 5% NaHCO<sub>3</sub> twice, dehydrated with magnesium sulfate anhydrous, filtrated and influxed with dry HCl gas to adjust pH to 2-3. After crystal was separated out, continued stirring for 10 minutes, filtrated and washed with small quantity of acetic ether, dried in vacuo and got 3.7g 20 white crystal of hydrochloride of the compound YR-5. High Pressure Liquid Chromatography showed that the purity was 95.6%.

The hydrochloride of the compound YR-5 was confirmed by IR and <sup>1</sup>H NMR.



IR (KBr disc)

absorption peak ( $\text{cm}^{-1}$ )	intensity	group
3400, 3200, 2900	Broad m	-NH <sub>2</sub> , -NH, -OH
1779.61	Broad s	$\beta$ -lactam and ester overlap
1693.71	m	-CONH-
1320.64, 1183.04	s	-C-O-C-

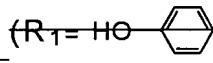
<sup>1</sup>H NMR (DMSO-d<sub>6</sub>)

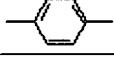
chemical shift ( $\delta$ )	genre
9.1868 (s,1H)	-OH
9.4460 (d,1H,J=8Hz)	-CONH-
8.6479 (s,3H)	NH <sub>3</sub> <sup>+</sup>
7.2958 (d,2H,J=8.5Hz)	C <sub>14</sub> ,C <sub>18</sub> —H
6.7917 (d,2H,J=8.5Hz)	C <sub>15</sub> ,C <sub>17</sub> —H
5.9990, 5.8974 (ABq,2H,J=6Hz)	C <sub>11'</sub> —H
5.7392 (dd,1H,J=8 Hz,4.5Hz)	C <sub>7</sub> —H
5.1907 (d,1H,J=4.0Hz)	C <sub>5'</sub> —H
5.0478 (d,1H,J=4.5Hz)	C <sub>6</sub> —H
4.9200 (broad s ,1H)	C <sub>12</sub> —H
4.5206 (s,1H)	C <sub>2'</sub> —H
3.6997 (dd,1H,J=16.5Hz,4.0Hz)	C <sub>6'</sub> —H
3.3881 (dd,1H,J=16.5Hz,)	C <sub>6'</sub> —H
3.5535, 3.2734 (ABq,2H,J=18Hz)	C <sub>4</sub> —H
2.0171 (s,3H)	C <sub>10</sub> —H

1.4759 (s,3H)	C <sub>8</sub> -或C <sub>9</sub> -H
1.3674 (s,3H)	C <sub>8</sub> -或C <sub>9</sub> -H

Example 15:

Added 4.01g (0.01mol) of potassium salt of the compound (II-5) into 15ml of dimethylformamide, cooled to 0°C, added 1.27g (0.012mol) of benzaldehyde and stirred and reacted for 8 hours, added 3.73g (0.01mol) of the compound (III) (X=I), stirred and reacted for 30 minutes, added 40ml of acetic ether and 80ml aqueous solution consisting of 15% NaCl and 5% NaHCO<sub>3</sub>, stirred for 10 minutes and delaminated, separated out organic layer and washed with saturated NaCl aqueous solution, dehydrated with magnesium sulfate anhydrous, filtrated, decompressed and evaporated organic solvent, and then added 50ml of isopropyl ether and

stirred to form 6.1g of yellow crystal of the compound (IV)- 

(R<sub>1</sub>=-CH<sub>3</sub>; R<sub>2</sub>=). The other reaction steps were performed according to example 9, got 2.56g of hydrochloride of YR-5. High Pressure Liquid Chromatography showed that the purity was 97.2%. The analytic results of IR and <sup>1</sup>H NMR of the product were identical with those of example 12.

15

In order to further demonstrate the antibacterial effects of the compounds according to the invention and use thereof, YR-1 and YR-2 was chosen to perform in vitro antibacterial activity experiment, ex vivo antibacterial activity experiment after mouse is administered and mouse maximum tolerable dose experiment, all of which were accomplished by Shanghai Institute of Pharmaceutical Industry.

Effectiveness example 1: in vitro antibacterial activity experiment

1. Experiment materials: tested samples YR-1, YR-2 were the ones prepared in example 1 and example 5 respectively, control samples were cefetamet sodium (CTM), cefuroxime sodium (CRX), cefetamet sodium + sulbactam sodium (CTM + SBT) (molar ratio 1:1), cefuroxime + sulbactam sodium (CRX + SBT) (molar ratio 1:1). All control samples (have been sold on the market) were supplied by Zhejiang Yongning pharmaceutical factory.

2. Experiment bacteria strains:

Staphylococcus aureus 26003, Diplococcus lanceolatus 31002, *E coli* 44102, Shigella sonnet 51081, Shigella bogdii 51313, Shigella flexneri 51573, Proteus mirabilis 49005, Bacillus 5 proteus 49085, Proteus morganii 49086, Pseudomonas aeruginosa 10124, Bacillus pneumoniae 46101, Salmonella enteritidis 50041, Salmonella typhi 50097, Citrobacter 48017, Candida ciferii 41002 were supplied by Shanghai Hygienic and Antiepidemic Station.

10 Staphylococcus epidermidis 26069 and Bacillus aerogenes 45102 were supplied by Beijing Drug & Biology Product Appraisal Bureau.

Diplococcus lanceolatus 0031 was supplied by Shanghai First People's Hospital.

3. Culture medium:

15 Mueller-Hinton Agar (M.H) culture medium, batch number 20040528 (Shanghai Reagent Supply Research Center, China Diarrhea Disease Control)

4. Experiment methods:

Adopted agar double dilution, inoculated using multipoint inoculator, inoculated 10<sup>5</sup>CFU/ML 20 each point, cultured for 24 hours at 37°C, observed and recorded the results, set the least concentration of the antibacterial drug that can inhibit bacteria growth as the minimum inhibitory concentration (MIC) .

5. Experiment results:

25

MIC of the drug to bacteria (μg/ml)

Bacteria strain	cefetamet (CTM)	cefuroxime (CRX)	Cefetamet + Sulbactam (CTM + SBT)	Cefuroxime + Sulbactam (CRX + SBT)	YR-1	YR-2
Staphylococcus aureus 26003	100	1.56	50	3.13	100	6.25
Diplococcus lanceolatus 31002	>100	25	50	25	100	25

E. coli 44102	0.78	6.25	0.78	6.25	1.56	12.5
Shigella sonnet 51081	0.39	0.78	0.195	1.56	0.39	1.56
Shigella bogdii 51313	0.39	1.56	0.195	1.56	0.39	1.56
Proteus mirabilis 49005	0.195	1.56	0.39	3.13	0.098	3.13
Bacillus proteus 49085	0.195	0.78	0.39	1.56	0.195	0.78
Proteus morganii 49086	>100	100	3.13	12.5	0.78	25
Pseudomonas aeruginosa 10124	100	100	100	100	100	100
Bacillus pneumoniae 46101	0.78	25	0.78	12.5	0.78	12.5
Salmonella enteritidis 50041	0.78	6.25	0.78	6.25	1.56	12.5
Salmonella typhi 50097	0.78	3.13	0.78	3.13	1.56	6.25
Citrobacter 48017	1.56	1.56	1.56	3.13	1.56	3.13
Bacillus aerogenes 45102	0.195	3.13	0.39	6.25	0.39	6.25
Candida ciferii 41002	0.78	25	0.78	25	0.78	50
Shigella flexneri 51573	0.78	1.56	0.78	3.13	0.39	3.13
Staphylococcus epidermidis 26069	12.5	0.39	25	0.78	50	0.78
Diplococcus lanceolatus 0031	25	0.78	25	0.78	50	0.78

## 6. Conclusions:

Both YR-1 and YR-2 have antibacterial activity in vitro. Their antibacterial activities are nearly equal to CTM + SBT and CRX + SBT respectively. Both YR-1 and YR-2 have stronger 5 antibacterial activities to  $\beta$ -lactamase releasing Gram negative bacteria than those of CTM or CRX used solely, for example, to Proteus morganii 49086, MICs of CTM and CRX are >100mg/ml and 100mg/ml respectively, while MICs of YR-1 and YR-2 are 0.78mg/ml and 25mg/ml respectively, the antibacterial activities enhanced one hundred times and four times respectively. CTM belongs to the third generation of cephalosporin, which has no effects to 10 Gram positive bacteria and Pseudomonas aeruginosa, CRX belongs to the second generation of cephalosporin, which has weak effects to Gram positive bacteria and has no effects to

Pseudomonas aeruginosa, and YR-1 and YR-2 show the same results. To some bacteria without enzyme releasing, YR-1 and YR-2 show the same antibacterial activities as CTM and CRX.

Effectiveness example 2: ex vivo antibacterial activity experiment after mouse is administered.

5     1. Experiment materials: the sources of tested samples (YR-1, YR-2) and control samples (CTM, CRX, CTM+SBT 1:1 and CRX+SBT 1:1) are the same as above.

10    2. Experiment bacteria strains:

Bacillus proteus 49085, Proteus morganii 49086, inoculated  $10^5$ CFU/ML each dish.

15    3. Culture medium:

Mueller-Hinton Agar (M.H) culture medium, batch number 000707 (Shanghai Reagent Supply Research Center, China Diarrhea Disease Control).

20    15    4. Experiment animals:

Strain: Kunming mice; source: Animal Facility of Shanghai Institute of Pharmaceutical Industry; certificate number: Hudonghezhengzi No.107; animal numbers: 120; Sex: same number of male and female mice; Body weight: 18~21g; fast time: 16 hours.

25    20    5. Experiment methods:

Group 1: CTM, CRX, CTM+SBT 1:1, CRX+SBT 1:1 were given at a dosage of 500mg/kg intravenously, collecting blood at 10minutes, 30minutes, 1hour, 2hours, 4hours, 8hours after administration.

25    25    Group 2: YR-1, YR-2 were given at a dosage of 1000mg/kg via intragastric administration, collecting blood at 10minutes, 30minutes, 1hour, 2hours, 4hours, 8hours after administration.

Kunming mice were randomly divided into several groups according to body weight of empty stomach and sex. Collecting blood of three mice at different time point, anticoagulated with 30    heparin, centrifugated and separated plasma, quantitative spotting, semi-quantitated antibacterial activity according to the size of bacterial inhibition ring.

6. Experiment results:

Results of ex vivo antibacterial activity to *Bacillus proteus* 49085

sample		Cefetamet sodium (CTM)	Cefuroxime sodium (CRX)	Cefetamet sodium + sulbactam (CTM+ SBT)	cefuroxime + sulbactam (CRS+ SBT)	YR-1	YR-2
No.	1	2	3	4	6	5	
administration manner	intravenous injection	intravenous injection	intravenous injection	intravenous injection	intragastric administration	intragastric administration	
Dosage	500mg/kg	500mg/kg	500mg/kg	500mg/kg	1000mg/kg	1000mg/kg	
collecting blood time point and antibacterial activity	10min	+++	+++	++	++	—	—
	30min	+++	+++	++	++	+	+
	1hr	+++	++	+	+	+	+
	2hr	++	+	+	+	+	+
	4hr	±	+	+	+	+	+
	8hr	—	—	—	—	+	±

Results of ex vivo antibacterial activity to *Proteus morganii* 49086

sample		Cefetamet Sodium (CTM)	Cefuroxime sodium (CRX)	Cefetamet sodium + sulbactam (CTM+ SBT)	cefuroxime + sulbactam (CRS+ SBT)	YR-1	YR-2
No.	1	2	3	4	6	5	
administration manner	intravenous injection	intravenous injection	intravenous injection	intravenous injection	intragastric administration	intragastric administration	
dosage	500mg/kg	500mg/kg	500mg/kg	500mg/kg	1000mg/kg	1000mg/kg	
collecting blood time point and antibacterial activity	10min	++	+	++	+	—	—
	30min	+	+	++	+	+	+
	1hr	+	+	+	+	+	+
	2hr	+	+	+	+	+	+
	4hr	±	+	±	±	+	+
	8hr	—	—	—	—	+	+

7. Conclusions:

5 Antibacterial activities can be detected in the blood of mice orally administered with YR-1 and YR-2. Mice show stable and persistent blood drug concentrations after given YR-1 and YR-2 via intragastric administration. Antibacterial activities of YR-1 and YR-2 can be detected even 8 hours after administration, while considering that CTM, CRX, CTM+SBT and CRX+SBT can not be absorbed via oral administration, they all are given via intravenous injection, and

they are easy to reach blood peak concentration and show stronger antibacterial activities, but their metabolism is much more quicker. Antibacterial activities of CTM, CRX, CTM+SBT and CRX+SBT can not be detected 8 hours after administration. It demonstrates that YR-1 and YR-2 have longer half-life period and prolonged effects.

5

Effectiveness example 3: mouse maximum tolerable dose experiment

1. Experiment materials: tested samples (YR-1, YR-2) are the same as above.

2. Experimental animals:

10 Strain: Kunming mice; source: Animal Facility of Shanghai Institute of Pharmaceutical Industry; certificate number: Hudonghezhengzi No.107; animal numbers: 20; Sex: same number of male and female mice; Body weight: 18~21 g; fast time: 16 hours.

3. Dosage:

15 Preparation of samples: 5g/kg (prepared with 5% carboxymethyl cellulose CMC); volume accepted: 0.6ml/20g body weight/each time; administration times: once; dosage: 5g/kg/24hr

4. Administration manner: intragastric administration

20 5. Experiment methods:

20 mice, 10 male and 10 female, were given YR-1 or YR-2 via intragastric administration, observed manifestation of mice toxic symptom immediately after administration, recorded mice death number.

25 6. Observing index:

Observed manifestation of mice toxic symptom immediately after administration, observed twice each day (morning and evening).

Death: recorded mice death number during observation, autopsied dead mice immediately and 30 observed changes of main organs of mice including heart, liver, spleen, lung, kidney etc with naked eyes; if abnormality was observed with naked eyes, performing pathologic examination.

Toxic reaction: recorded behaviors of mice, skin, respiration, urination and defecation, appetite, checked if there are abnormal secretions appeared in the nose, eye and mouth.

Observation period: 7 days, killed all the surviving mice after observation period, and autopsied to see if there is any abnormality existed in the mice organs.

5    7. Experiment results:

After fasted for 16 hours and given YR-1 or YR-2, mice showed no obvious abnormal symptoms of toxic reactions, mice activities had no obvious changes, and no abnormalities were observed in the organs after killed.

10    Acute toxicity test of YR-1 and YR-2 on mice

sample	group	Dosage (g/kg/24hr)	Mice number	Death number during observation							Death rate %
				1	2	3	4	5	6	7 (day)	
YR-1	female	5	10	0	0	0	0	0	0	0	0
	male	5	10	0	0	0	0	0	0	0	0
YR-2	female	5	10	0	0	0	0	0	0	0	0
	male	5	10	0	0	0	0	0	0	0	0

8. Conclusions:

Due to low toxicity of YR-1 and YR-2, there was no way to determine LD<sub>50</sub>, maximum tolerable dose test was performed, we can learn from the results that LD<sub>50</sub>>5g/kg. This 15 demonstrates that YR-1 and YR-2 are kinds of safe and low toxical drugs that could be taken orally.